



2021
Deco & Custom
STAT SHEETS


VANTAGE

EMBROIDERY (EMB)

Vantage provides the best end-to-end embroidery management system in the industry and offers the latest embroidery techniques that include specialty threads, unique stitch techniques, custom monogramming as well as an ample selection of appliqués. We have nearly 1200 embroidery heads and the most experienced digitizers and operators in the industry. Vantage has won the PPAI Suppliers Achievement Award for Embroidery 24 years in a row!



Standard Embroidery



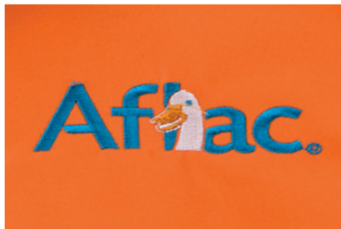
Standard Embroidery



Standard Embroidery



Silver Metallic - Specialty Thread



Standard Embroidery



Standard Embroidery - Bean Stitch



Standard Embroidery - Monogram



As the leader in embroidery, Vantage is always on top of the latest trends in specialty threads, appliqués and stitch techniques. Whether you have one piece or 100,000 pieces, Vantage can turn your order fast!



EMBROIDERY - 25 YEARS RUNNING



DECORATED APPAREL - 13 TIME WINNER

EMBROIDERY (EMB)

DECORATION RUN CHARGES (P)

Pricing is per placement and includes garment folding and polybagging.

LEVEL 1	12-299	300-599	600-1199	1200-2499
Embroidery up to 8,000 stitches	\$6.70	\$5.70	\$5.20	\$4.90
LEVEL 2				
Embroidery 8,001 - 12,000 stitches Metallic Thread up to 8,000 stitches	\$8.70	\$7.70	\$7.20	\$6.90
LEVEL 3				
Embroidery 12,001 – 16,000 stitches Monogramming up to 2 lines Add \$2.00 per unit for each additional line	\$10.70	\$9.70	\$9.20	\$8.90
If your decoration exceeds the ranges detailed in Level 1 - Level 3, please contact Customer Service.				
PRODUCTION LEAD TIME: 3 business days after all approvals for single-placement orders. Rush service subject to factory availability.				
Next-Day Service (on approved logos up to 144 placements) must be received by 2:00 p.m. ET Same-Day Service (on approved logos up to 72 placements) must be received by 2:00 p.m. ET	25% upcharge on decoration min \$25 per order	Contact Customer Service		
	50% upcharge on decoration min \$50 per order			
SMALL ORDER DECORATION CHARGES FOR EMBROIDERY AND LASER ETCHING ONLY (P)				
Run charge (per placement) for embroidery up to 8,000 stitches, laser etching and monogramming up to two lines.				
1-3	4-11			
\$17.50	\$9.90			
Add \$1.00 per unit for embroidery logos 8,001-12,000 stitches and \$4.00 per unit for logos 12,001 – 16,000 stitches.				

For LTM decoration other than embroidery, etching or screen print, use appropriate Level 1 - Level 3 run charge, plus \$100.00 per logo.

NEW LOGO SETUPS / 3-day standard (V)

\$62.50 (up to 8,000 stitches, if applicable)
\$93.75 (up to 12,000 stitches, if applicable)
\$125.00 (up to 16,000 stitches, if applicable)

Add \$62.50 for 2-day service or \$125.00 for same-day service.
Orders must be received by 2:00 p.m. ET. One electronic logo image is provided FREE. For orders of 300+ pieces, standard logo setup is FREE up to 8,000 stitches.

SWATCH SERVICES (V): Swatch proofs are available for \$25.00 for the first proof and \$6.25 for each additional proof per logo. Logos above 15,000 stitches subject to additional charges. Allow 1 business day for swatches.

CUSTOMER-SUPPLIED EMBROIDERY FILES (V): Vantage will use your embroidery files as submitted with no setup charge. We are not responsible for quality of logos not digitized by Vantage. A swatch is recommended for first time use on any fabric. See swatch services for applicable prices. One electronic logo image is provided FREE. Logos requiring revisions will incur additional charges of \$62.50 per hour with a minimum charge of \$31.25.

WHAT IS GOOD EMBROIDERY

Because we digitize our logos and embroider our products under the same roof, you can be assured your logos will be digitized most efficiently to run on our embroidery machines. That means you do not have to worry about logos being “padded” with extra stitches. Thanks to our decades of experience, you can also avoid poor stitch coverage that saves machine run time but harms the look of your logo.

12,721 STITCHES:

Vantage optimizes stitch usage for best appearance and production efficiency.



8,639 STITCHES:

Poor coverage



16,912 STITCHES:

Padded logo with unnecessary stitches that cost you more.



EMBROIDERY - 25 YEARS RUNNING



DECORATED APPAREL - 13 TIME WINNER

SEQUIN EMBROIDERY (SQ)

Create eye-catching looks for women's garments with sequin embroidery. We stock all of the sequin colors shown below. One color sequin can be used in combination with multiple embroidery thread colors to create a unique design.



Iridescent Pearlized



Gold Metallic



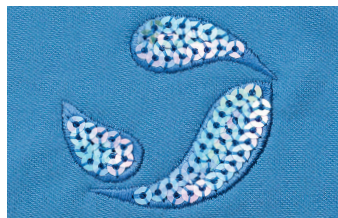
Gold Holographic



Royal Holographic



Silver Metallic



Semi-Clear Transparent



Red Holographic



Solid Black

SEQUIN RUN CHARGE (PER PLACEMENT) PRICING INCLUDES FOLDING & POLYBAGGING.

	12-299	300-599	600-1199	1200-2499
up to 8,000 stitches	\$8.70	\$7.70	\$7.20	\$6.90
8,001 - 12,000 stitches	\$10.70	\$9.70	\$9.20	\$8.90
additional stitches	\$.30 per 1,000 stitches			

Logos using more than 8,000 sequins are subject to additional charges. Logos are limited to 1 sequin color per design. Additional colors may be achieved with standard threads.

FOR ORDERS OF 2500+ PIECES, CONTACT YOUR SALES REP OR CUSTOMER SERVICE FOR A QUOTE.

SETUP: 3 days standard. \$62.50(V) for logo setup includes digitizing up to 8,000 stitches (\$31.25(V) per 4,000 stitches above 8K). A swatch is provided FREE. Add cost of blank garment if actual spec sample is required.

MINIMUM: 12 pieces. Add \$100.00 per logo for orders less than 12 pieces.

STANDARD LEAD TIME: 3 days after all approvals.

STOCK SEQUIN COLORS: Silver Metallic, Silver Holographic, Gold Metallic, Gold Holographic, Red Holographic, Royal Holographic, Black, Iridescent Pearlized, Semi-Clear Transparent.

STOCK MONOGRAM FONTS

2021 STAT SHEETS

Fonts shown below are available in Upper & Lower Case, ALL CAPS, all lower case.

HELVETICA AaBbCcDdEeFfGgHhIiJj KkLlMmNnOoPpQqRrSs TtUuVvWwXxYyZz 1234567890	FUTURA AaBbCcDdEeFfGgHhIiJj KkLlMmNnOoPpQqRrSs TtUuVvWwXxYyZz 1234567890
TIMES AaBbCcDdEeFfGgHhIiJj KkLlMmNnOoPpQqRrSs TtUuVvWwXxYyZz 1234567890	HELVETICA CONDENSED AaBbCcDdEeFfGgHhIiJj KkLlMmNnOoPpQqRrSs TtUuVvWwXxYyZz 1234567890
SCRIPT 1 <i>AaBbCcDdEeFfGgHhIiJj</i> <i>KkLlMmNnOoPpQqRrSs</i> <i>TtUuVvWwXxYyZz</i> 1234567890	SCRIPT 2 <i>AaBbCcDdEeFfGgHhIiJj</i> <i>KkLlMmNnOoPpQqRrSs</i> <i>TtUuVvWwXxYyZz</i> 1234567890

MONOGRAMMING

	1-11
Monogramming up to 2 lines (max 16 characters per line)	\$17.50
Add \$2.00 per unit for each additional line.	

LEAD TIME: 3 business days after all approvals. For orders with more than 50 different monograms, contact customer service for additional lead time. To place an order for monogramming, contact your account service representative. Please send a list of names/initials as required and advise if monogram should be arched or straight line. Include other special instructions as necessary.

SIZE REFERENCE:

3/16" Steven

1/4" Steven

5/16" Steven

3/8" Steven

Heights of letters
cannot exceed 3/4"
tall for monogram.

TEXT ORIENTATION OPTIONS:

Straight: Matthew

Arched: Matthew

Diamond: MKR
(for initials)

LASER APPLIQUÉ (LA)

2021 STAT SHEETS

Vantage offers high-tech laser cut appliqué embellishment that can be used to create a variety of looks. Choose from a large assortment of appliqué fabrics and colors to produce everything from classic to fashion designs in single or multiple layers. Let us interpret your logo with appliqué or choose from our pre-designed graphics with your name or logo dropped in.



Twill



Cotton Rib



Felt

APPLIQUÉ PATCHES

Our patches use laser appliqué and embroidery to offer a fun, fashion embellishment on your hoodies and other garments. Choose from pre-designed layouts or supply your own artwork. Patches are approximately 4" X 4" and can be created with any of the stock appliqué fabric.



Cotton-Rib Patch
Name-Drop #99796



Twill & Cotton-Rib Patch
Name-Drop #99799



Twill Patch



Felt Patch

STOCK APPLIQUÉ COLORS We stock a variety of appliqué fabrics and colors to produce the look you want. Your sales or customer service representative can help you choose a color & fabric for your appliqué design.

TWILL:

Black	White	Purple	Columbia Blue	Maize
Navy	Dark Green	Gold	Royal	Kelly
Orange	Deep Maroon	Grey	Vegas Gold	Red
Burgundy	Pink	Silver Sparkle	Camouflage	Citron
Berry Pink				

COTTON-RIB:

Black	Navy	Lt. Royal
Dark Heather Grey	Orange	Sand
Pink	White	Red
Purple	Deep Maroon	Vegas Gold

FELT:

Burgundy	Black	White
Navy	Orange	Deep Purple
Gold	Silver Grey	Red
Eggshell	French Blue	

APPLIQUÉ RUN CHARGE (PER PLACEMENT) All appliqué run charges include up to 8,000 stitches. Pricing includes garment folding & polybagging.

	24-299	300-599	600-1199	1200-2499
One Appliqué Layer	\$10.70	\$9.70	\$9.20	\$8.90
Two Appliqué Layers (Add \$2.00 per unit for each additional layer)	\$12.70	\$11.70	\$11.20	\$10.90

FOR ORDERS OF 2500+ PIECES, CONTACT YOUR SALES REP OR CUSTOMER SERVICE FOR A QUOTE.

SETUP: 3 days standard. \$62.50(V) for logo setup includes digitizing up to 8,000 stitches. (\$31.25(V) per 4,000 stitches above 8k). A swatch is provided FREE. Add cost of blank garment if actual spec sample is required.

MINIMUM: 24 pieces. Add \$100.00 per logo for orders less than 24 pieces.

STANDARD LEAD TIME: 3 days after all approvals.

STOCK APPLIQUÉ: Choose from any Vantage stock twill, cotton-rib or felt appliqué colors.

LASER APPLIQUÉ/LASER ETCH COMBO: Same as appliqué run charges.

LASER APPLIQUÉ (LA) CONTINUED

2021 STAT SHEETS

This creative embellishment option is produced on the laser machine using our tech appliqué fabric to outline lettering or simple logo designs. You can choose a matching or contrasting tackdown stitch color to create a variety of looks. Tech appliqué can also be used as an underlayer to another fabric to boost the logo and add dimension.



Tech Base



Tech Base



APPLIQUÉ RUN CHARGE (PER PLACEMENT)

Pricing includes garment folding & polybagging.

	24-299	300-599	600-1199	1200-2499
One Appliqué Layer	\$10.70	\$9.70	\$9.20	\$8.90
Two Appliqué Layers	\$12.70	\$11.70	\$11.20	\$10.90

All appliqué run charges include up to 8,000 stitches. Add \$2.00 per unit for each additional layer.

FOR ORDERS OF 2500+ PIECES, CONTACT YOUR SALES REP OR CUSTOMER SERVICE FOR A QUOTE.

SETUP: 3 days standard. \$62.50(V) for logo setup includes digitizing up to 8,000 stitches. (\$31.25(V) per 4,000 stitches above 8k). A swatch is provided FREE. Add cost of blank garment if actual spec sample is required.

MINIMUM: 24 pieces. Add \$100.00 per logo for orders less than 24 pieces.

STANDARD LEAD TIME: 3 days after all approvals.

LASER APPLIQUÉ/LASER ETCH COMBO: Same as appliqué run charges.

STOCK TECH APPLIQUÉ COLORS

Black	Navy	Red	Royal
Brown	Grey	White	Yellow
Orange	Pink	Forest	

REVERSE APPLIQUÉ (RA)

2021 STAT SHEETS

With our laser bridge machine, we take appliqué embellishment one step further with reverse appliqué. To achieve this fashion look, we cut through the garment surface to reveal a layer of appliqué below. You can even combine reverse appliqué with embroidery or regular appliqué to create a great multi-media design like the ones shown below.



STOCK COTTON RIB APPLIQUÉ COLORS

Black	Navy	Red	Purple
Lt. Royal	Dark Heather Grey	White	Deep Maroon
Orange	Sand	Pink	Vegas Gold

APPLIQUÉ RUN CHARGE (PER PLACEMENT)

All appliqué run charges include up to 8,000 stitches. Pricing includes garment folding & polybagging.

	24-299	300-599	600-1199	1200-2499
Reverse Appliqué Layer (Add \$1.00 per unit for each additional layer)	\$12.70	\$11.70	\$11.20	\$10.90

FOR ORDERS OF 2500+ PIECES, CONTACT YOUR SALES REP OR CUSTOMER SERVICE FOR A QUOTE.

SETUP: 3 days standard. \$62.50(V) for logo setup includes digitizing up to 8,000 stitches. (\$31.25(V) per 4,000 stitches above 8k.) A swatch is provided FREE. Add cost of blank garment if actual spec sample is required.

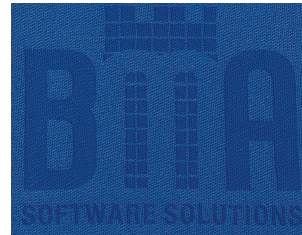
MINIMUM: 24 pieces. Add \$1000.00 per logo for orders less than 24 pieces.

STANDARD LEAD TIME: 3 days after all approvals.

STOCK APPLIQUÉ: We recommend cotton rib appliqué.

LASER ETCH (LE)

Utilizing laser technology, we can etch a design on a variety of fabrics. The end result differs by fabric, but is always a precise, clean mark that offers a unique, upscale look. Our laser can achieve smaller detailing than other laser machines. Take advantage of unique placements, such as across zippers and seams or down sleeves to create a design that looks like it's part of the fabric. Laser etching is recommended for medium-shade garments.



Polyester Woven



Denim



Polyester Knit



Polyester Knit



Laser Etch with Embroidery



Laser Etch with Embroidery

ETCH RUN CHARGE (PER PLACEMENT)

Pricing includes garment folding & polybagging.

	1-3	4-11	12-299	300-599	600-1199	1200-2499
Standard Etched Design (up to 36 square inches)	\$17.50	\$9.90	\$6.70	\$5.70	\$5.20	\$4.90
For best results we recommend this service for our medium-shade garments. Not all fabrics or colors can be laser etched. Non-recommended colors require swatch approval prior to production.						

FOR ORDERS OF 2500+ PIECES OR LOGOS OVER 36 SQ. INCHES, CONTACT YOUR SALES REP OR CUSTOMER SERVICE FOR A QUOTE.

SETUP: 3 days standard. \$62.50(V) for logo setup includes digitizing up to 8,000 stitches.

A swatch is provided FREE. If actual spec sample is required, add cost of blank garment.

STANDARD LEAD TIME: 3 days after all approvals.

EMBROIDERY/ETCH COMBO

Pricing includes garment folding & polybagging.

24-299	300-599	600-1199	1200-2499
\$10.70	\$9.70	\$9.20	\$8.90

LASER ETCH PRODUCT GUIDE

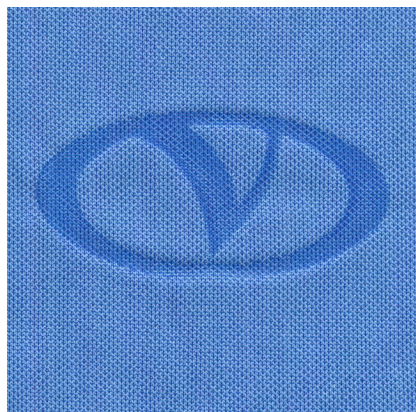
Laser etching can be a unique decorating idea, adding a tonal, upscale look to your apparel. We are able to etch on a variety of fabrics and styles.



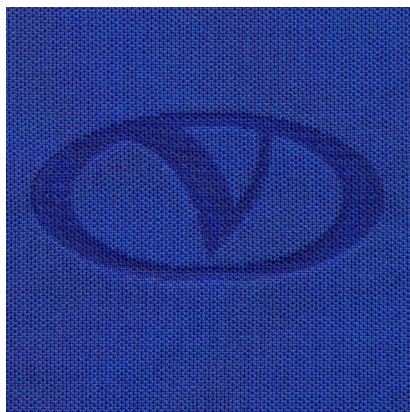
	RECOMMENDED COLORS	NON- RECOMMENDED COLORS
	The following colors are best suited for etching.	The following colors are not recommended due to low etch contrast. Customer pre-approval is required when ordering laser etching on these colors.
PERFORMANCE APPAREL		
2600 Vansport Omega Solid Mesh Polo	Carolina Blue, Royal, Grey, Sport Red, Island Blue, Orange, Deep Maroon, Dark Forest, Lawn, Purple, Dark Grey, Brown, Teal, Berry Pink	Black, Navy, White, Sunburst, Real Red, Citron
2601 Women's Vansport Omega Solid Mesh Polo	Orange, Purple, Dark Forest, Berry Pink, Lime, Carolina Blue, Royal, Grey, Island Blue, Deep Maroon, Lawn, Dark Grey, Brown, Teal	Black, Navy, White, Sunburst, Real Red, Citron
2602 Vansport Omega Long Sleeve Solid Mesh Tech Polo	Royal, Sport Red, Grey	Black, Navy
2604 Women's Vansport Omega Long Sleeve Solid Mesh Tech Polo	Royal, Sport Red, Grey	Black, Navy
2615 Vansport Two-Toned Polo	Royal, Sport Red, Grey, Dark Grey	Charcoal Heather Black, Navy
3405 Vansport Mesh 1/4-Zip Tech Pullover	Grey, Royal, Sport Red, Dark Forest, Purple, Deep Maroon, Orange	Black, Navy, White
3406 Women's Vansport Mesh 1/4-Zip Tech Pullover	Berry Pink, Royal, Grey, Sport Red, Dark Forest, Purple, Deep Maroon, Orange	Black, White
3450 Vansport Zen Pullover	Royal, Orange, Dark Grey, Carolina Blue, Deep Maroon	Black, Navy, Sport Red, Purple, Silver
3451 Women's Vansport Zen Pullover	Royal, Orange, Dark Grey, Carolina Blue, Berry Pink, Deep Maroon	Black, Navy, Sport Red, Purple, Silver
3470 Vansport Performance Pullover	Sport Red, Dark Grey, Royal	Black, Navy, White
3471 Women's Vansport Performance Pullover	Sport Red, Royal	Black, Navy, White
GNS3K440 Greg Norman Play Dry® Performance Mesh Polo	Azure, Lagoon, Forest, Dolphin, Orange, Cardinal, Cobalt, Purple, Maroon, Cryptonite	Black, Core Yellow, Navy, White
WNS3K445 Women's Greg Norman Play Dry® Performance Mesh Polo	Azure, Lagoon, Forest, Dolphin, Orange, Cardinal, Cobalt, Purple, Maroon, Cryptonite, Rose	Black, Core Yellow, Navy, White
WOVEN SHIRTS		
1977 Hudson Denim Shirt	Denim, Grey	
1978 Women's Hudson Denim Shirt	Denim, Grey	
JACKETS		
3310 Yukon Jacket	Dark Grey	Black
3311 Women's Yukon Jacket	Dark Grey	Black
3271 Women's Brushed Back Micro-Fleece Full-Zip Jacket	Berry Pink, Carolina Blue, Dark Grey	Black, Navy, White
3275 Brushed Back Micro-Fleece Jacket	Dark Grey	Black, Navy
7315 Quest Bonded Vest	Dark Grey	Black, Navy
7316 Women's Quest Bonded Vest	Dark Grey	Black, Navy
EXTRAS		
0607 Vantek™ Fleece Blanket	Royal, Sport Red, Charcoal	Black, Navy
0609 Packable Vantek™ Fleece Blanket	Fleece side only (Sport Red, Royal, Grey)	Navy

2021 FABRIC & COLORS BEST SUITED FOR LASER ETCHING

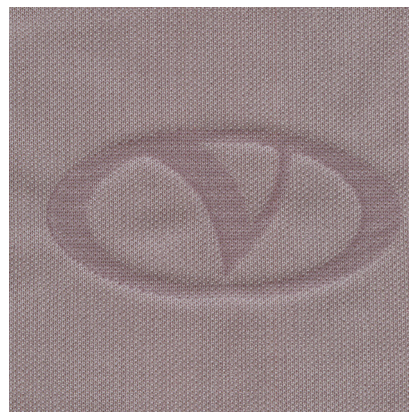
2021 STAT SHEETS



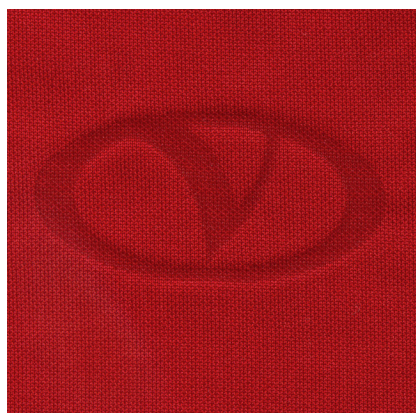
Vansport Omega Tech Polo
Carolina Blue



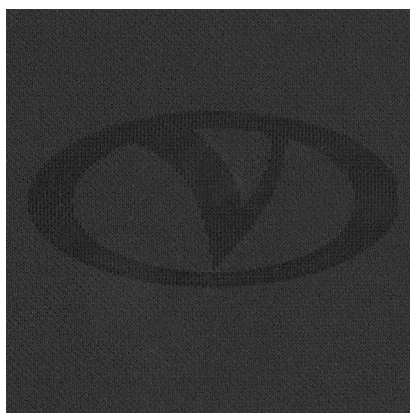
Vansport Omega Tech Polo
Royal



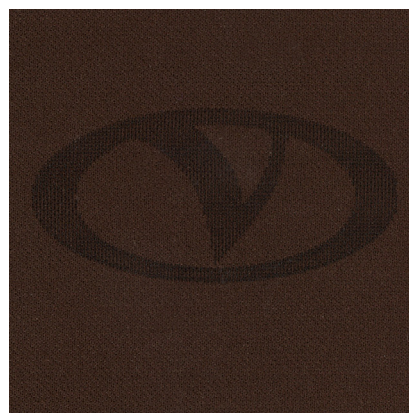
Vansport Omega Tech Polo
Grey



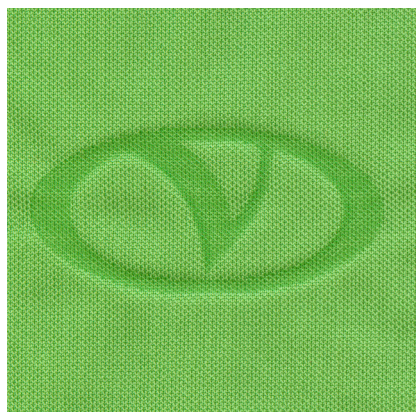
Vansport Omega Tech Polo
Sport Red



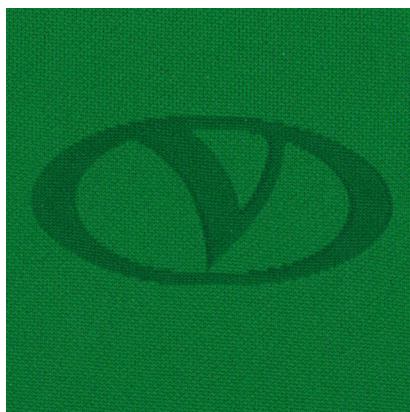
Vansport Omega Tech Polo
Dark Grey



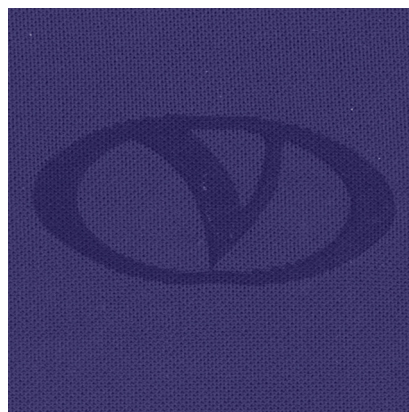
Vansport Omega Tech Polo
Brown



Vansport Omega Tech Polo
Lime



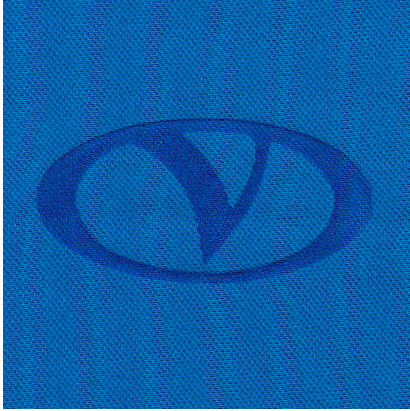
Vansport Omega Solid Tech Polo
Lawn



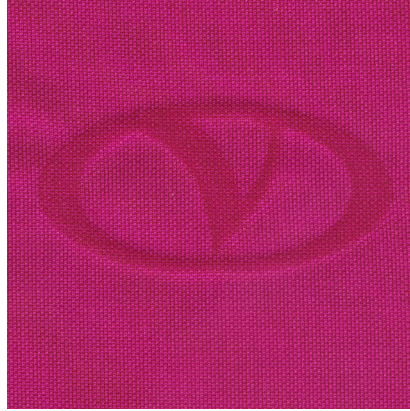
Vansport Omega Solid Tech Polo
Purple

2021 FABRIC & COLORS BEST SUITED FOR LASER ETCHING

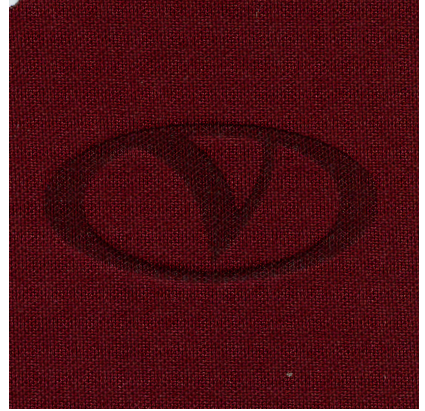
2021 STAT SHEETS



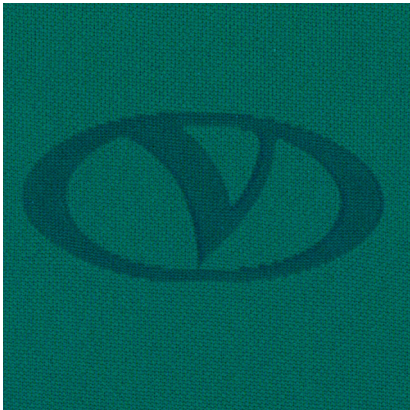
Vansport Omega Tech Polo
Island Blue



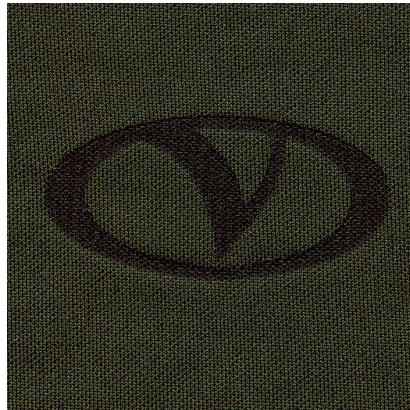
Vansport Omega Tech Polo
Berry Pink



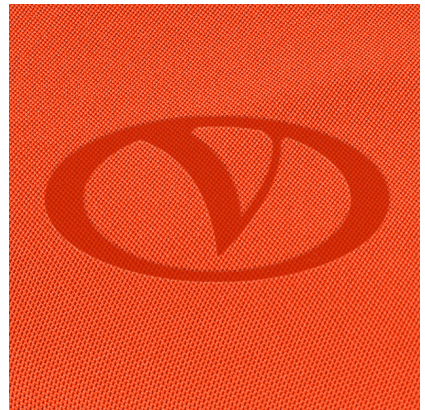
Vansport Omega Tech Polo
Deep Maroon



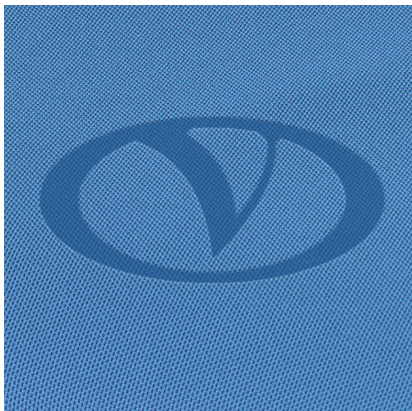
Vansport Omega Tech Polo
Teal



Vansport Omega Tech Polo
Dark Forest



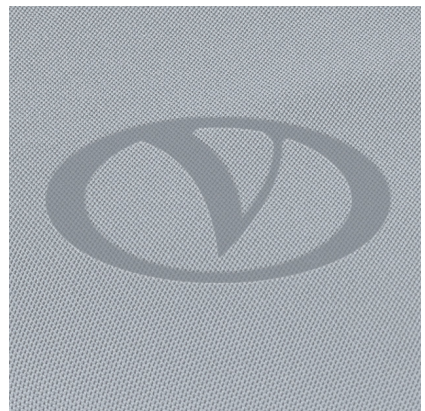
Vansport Omega Tech Polo
Orange



Greg Norman Play Dry® Performance
Mesh Polo - Azure

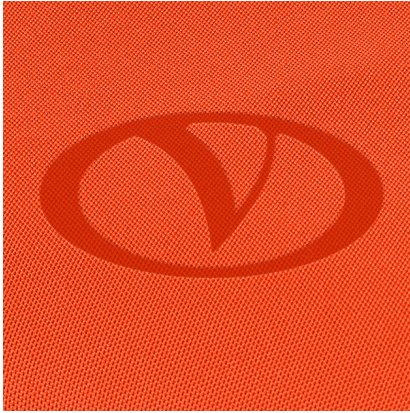


Greg Norman Play Dry® Performance
Mesh Polo - Forest

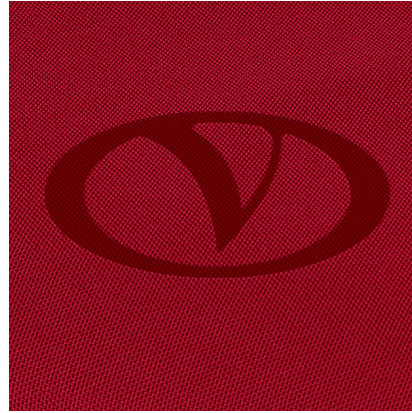


Greg Norman Play Dry® Performance
Mesh Polo - Dolphin

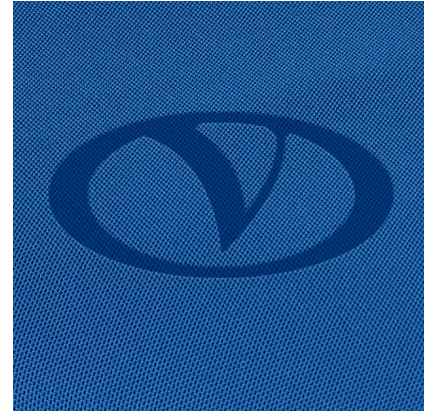
2021 FABRIC & COLORS BEST SUITED FOR LASER ETCHING



Greg Norman Play Dry® Performance
Mesh Polo - Orange



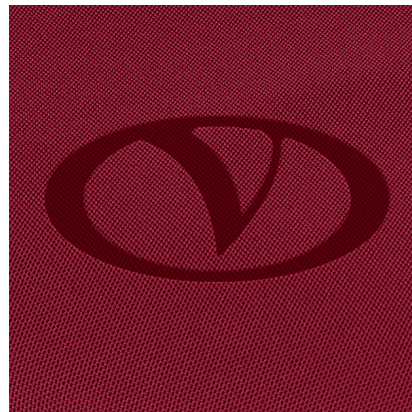
Greg Norman Play Dry® Performance
Mesh Polo - Cardinal



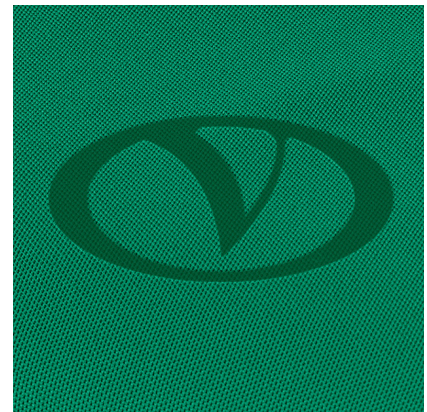
Greg Norman Play Dry® Performance
Mesh Polo - Cobalt



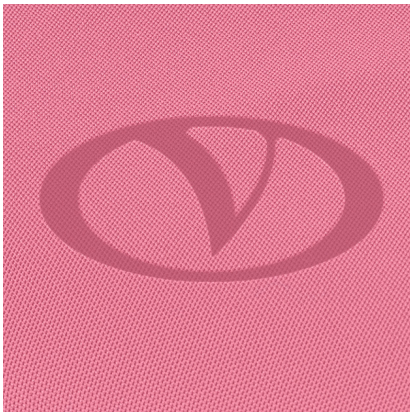
Greg Norman Play Dry® Performance
Mesh Polo - Purple



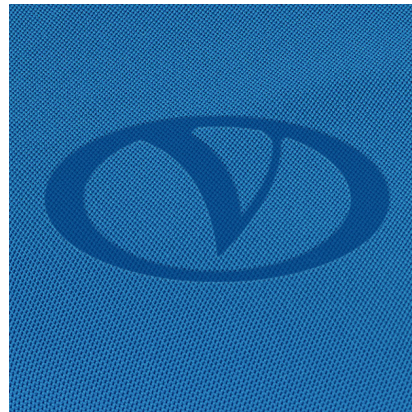
Greg Norman Play Dry® Performance
Mesh Polo - Maroon



Greg Norman Play Dry® Performance
Mesh Polo - Cryptonite



Greg Norman Play Dry® Performance
Mesh Polo - Rose



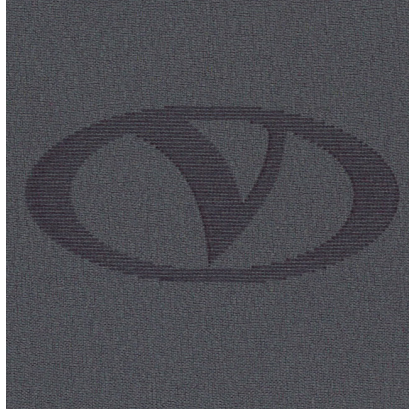
Greg Norman Play Dry® Performance
Mesh Polo - Lagoon

2021 FABRIC & COLORS BEST SUITED FOR LASER ETCHING

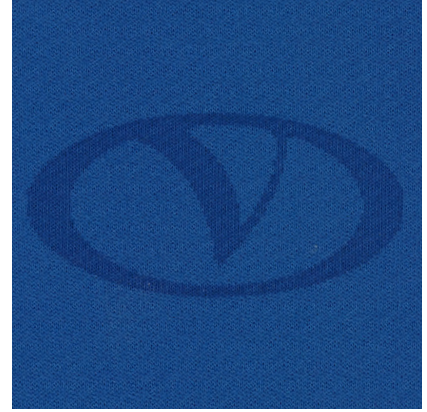
2021 STAT SHEETS



Vansport Performance Pullover
Sport Red



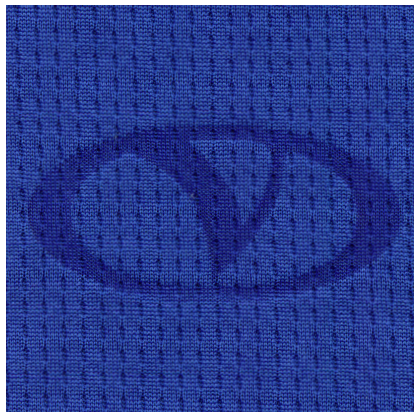
Vansport Performance Pullover
Dark Grey



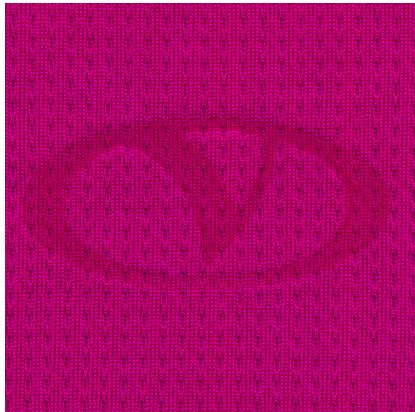
Vansport Performance Pullover
Royal

2021 FABRIC & COLORS BEST SUITED FOR LASER ETCHING

2021 STAT SHEETS



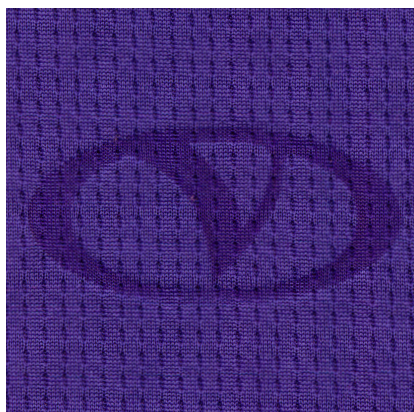
Vansport Mesh 1/4-Zip Pullover
Royal



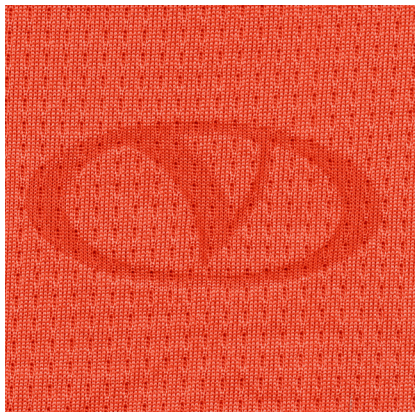
Vansport Mesh 1/4-Zip Pullover
Berry Pink



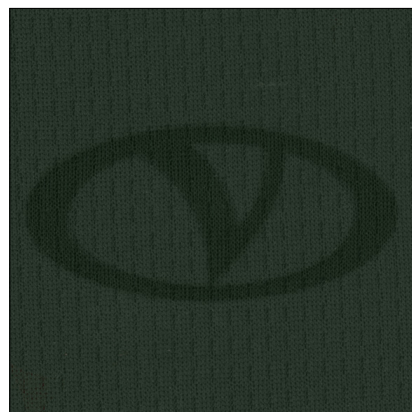
Vansport Mesh 1/4-Zip Pullover
Grey



Vansport Mesh 1/4-Zip Pullover
Purple



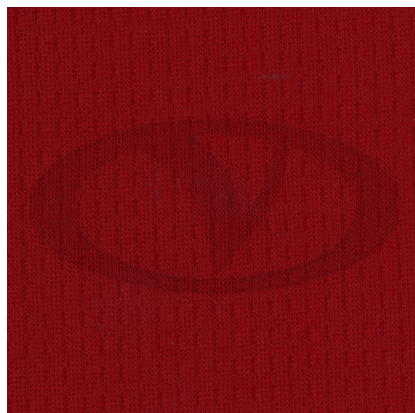
Vansport Mesh 1/4-Zip Pullover
Orange



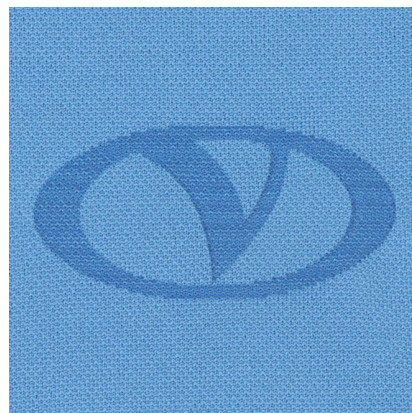
Vansport Mesh 1/4-Zip Pullover
Dark Forest



Vansport Mesh 1/4-Zip Pullover
Deep Maroon



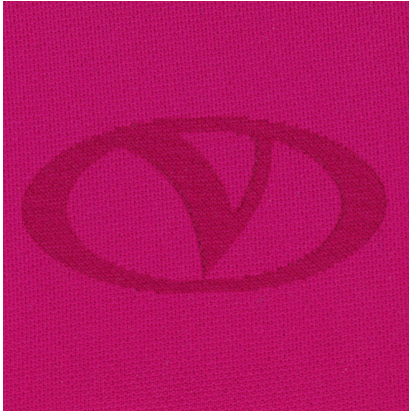
Vansport Mesh 1/4-Zip Pullover
Sport Red



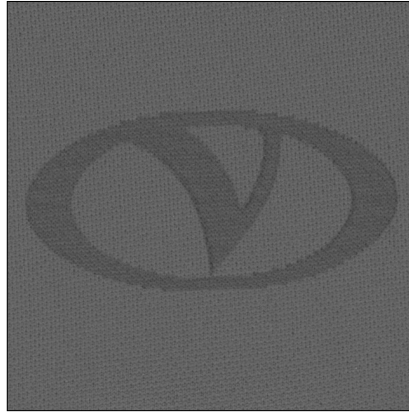
Brushed Back Micro-Fleece
Carolina Blue

2021 FABRIC & COLORS BEST SUITED FOR LASER ETCHING

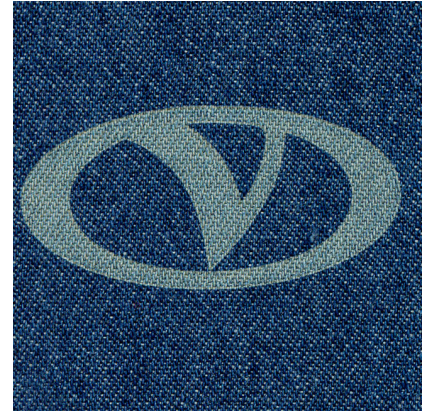
2021 STAT SHEETS



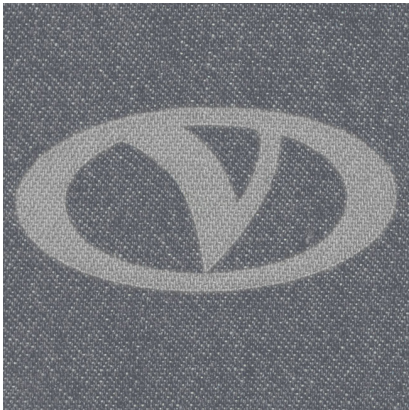
Brushed Back Micro - Fleece
Berry Pink



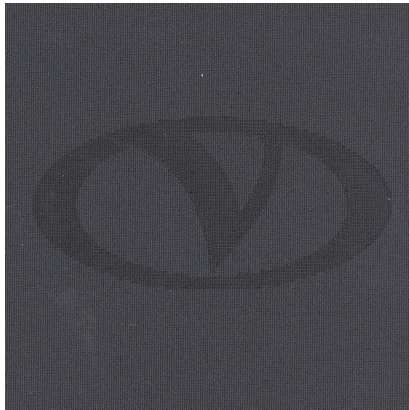
Brushed Back Micro - Fleece
Dark Grey



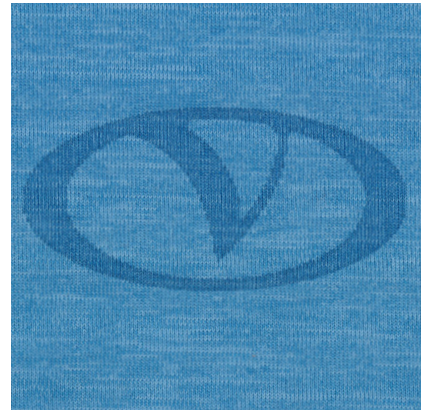
Denim



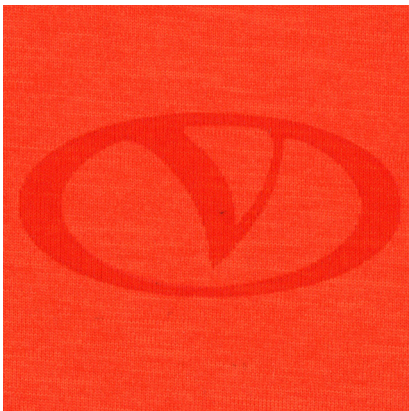
Grey Denim



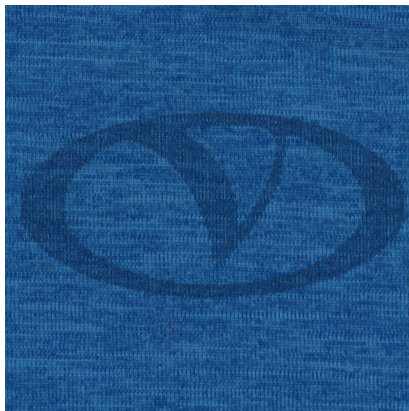
Bonded Vest - Dark Grey



Vansport Zen Pullover - Carolina Blue



Vansport Zen Pullover - Orange



Vansport Zen Pullover - Royal



Vansport Zen Pullover - Dark Grey

TECH PATCHES (TP)

Our laser tech patches are a fashion-forward branding option for our mid-weight layers and outerwear.



Forest



Red



Royal



White



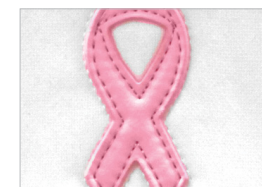
Brown



Orange



Navy



Pink

TECH APPLIQUÉ STOCK COLORS



TECH OR EMBOSSED PATCH RUN CHARGE (PER PLACEMENT):

Pricing includes debossed patch, application and garment folding & polybagging.

	24-299	300-599	600-1199	1200-2499
Simple-shape patch up to 4" x 4"	\$8.70	\$7.70	\$7.20	\$6.90

Patches are 2mm in thickness and can be designed in simple shapes such as rectangles, squares, circles, ovals, etc.

SETUP: 3 days standard. \$62.50(V) for patch setup. A swatch is provided FREE. If actual spec sample is required, add cost of blank garment.

STANDARD LEAD TIME: 3 days after all approvals.

MINIMUM: 24 pieces. Add \$100.00 per logo for orders less than 24 pieces.

STOCK PATCH COLORS: Pink, Black, Grey, White, Brown, Royal, Red, Yellow, Navy, Orange and Forest

Patches can be designed in simple shapes such as circles, rectangles or shields. Your logo will have a tonal mark on the patch and Vantage can achieve details as fine as .3mm.

SCREEN PRINTING (SP)

Our talented artists and experienced press operators ensure that your screen print designs will look their best. In addition to traditional spot-color inks, Vantage offers specialty inks and art distressing to make your logo or design really stand out. We also offer 4-color process inks for white and light colors and can achieve simulated 4-color process looks on dark colors. Our screen print artists will determine the best method of separation based on the artwork, garment color, garment style and quantity.



Spot Color with Distressed Art



4-Color Process



Simulated 4-Color Process

SPOT-COLOR images are printed with specific Pantone colors. Spot-color art may be solid logos or contain halftones. This technique is effective in printing cartoons, typography, logos and line art. Spot-color printing is the most common technique in our industry. (This method of printing works on light garments as well as dark garments when using an underlay and produces a clean, vibrant print due to the opacity of the ink.)

FOUR-COLOR PROCESS images are printed with four inks - Cyan, Magenta, Yellow and Black - and are generally referred to as CMYK. It is effective when attempting to reproduce photo-realistic images in a garment print. It can also be used for more graphic images that contain a wide variety of colors that exceed the capabilities of the printing machines. If you viewed a printed CMYK image through a magnifier, you would see small halftone dots that make up the colors we see. Spot colors are often used in addition to Four-Color Process to match specific colors or solid copy. (This Method of printing works best on white or very light-colored garments due to the translucent properties of the inks. This method of screen printing cannot be printed on dark-colored garments and matches to Pantone colors are not possible.)

SIMULATED-PROCESS COLOR images have a photorealistic look but are not printed with the four process colors of CMYK. Instead, simulated process uses spot-color inks, which make this technique great for dark shirts. When printing simulated-process color, the artist creates separations of halftone images for spot colors like red, yellow, blue, etc., using as many colors as the shop's press can handle. Because the inks for simulated-process color are generally all-purpose, semi-transparent plastisol, they produce a bright image, even when printed on a white-ink underbase. [This method of printing works on light garments and dark garments when using an underlay and produces a clean, vibrant print due to the opacity of the ink.]

Additional information can be found online at vantageapparel.com/decoration. See additional page for pricing.

SCREEN PRINTING (SP)

2021 STAT SHEETS

SCREEN PRINTING (P): Screen print run charge (per placement). Pricing includes garment bulk packed in printer's fold.

QUANTITY	1 COLOR	2 COLOR	3 COLOR	4 COLOR	5 COLOR	6 COLOR	7 COLOR	PER COLOR
72 - 149	\$2.00	\$2.50	\$3.00	\$3.50	\$4.00	\$4.50	N/A	N/A
150 - 299	\$1.66	\$2.06	\$2.46	\$2.86	\$3.26	\$3.66	\$4.06	\$0.40
300 - 599	\$1.30	\$1.60	\$1.90	\$2.20	\$2.80	\$2.80	\$3.10	\$0.30
600 - 1,199	\$1.06	\$1.26	\$1.46	\$1.66	\$2.06	\$2.06	\$2.26	\$0.20
1,200 - 2,399	\$0.94	\$1.14	\$1.34	\$1.54	\$1.94	\$1.94	\$2.14	\$0.20
2,400 - 4,799	\$0.82	\$1.02	\$1.20	\$1.38	\$1.76	\$1.76	\$1.94	\$0.18
4,800 - 9,599	\$0.78	\$0.88	\$0.98	\$1.08	\$1.28	\$1.28	\$1.38	\$0.10
9,600+	Contact Customer Service for pricing and turn-around time.							

Most colored garments require an underlay which is charged as one additional color. Pricing is for one print per location and standard placements on t-shirts and fleece.

SCREEN PRINTING ORDER CHARGES (P)

Separation, Film & Screen	\$40.00 per color for standard logos. \$80.00 per color for complex logos. \$480.00 for 4-color process (available on white garments only). \$640.00 for simulated process - up to 8 colors. (For additional colors add \$100.00 per color.)
Re-Orders	\$20.00 per color.
Ink Color Change	\$60.00 fee for additional logo color-way set-ups up to 3 colors. Add \$10.00 for each additional color.
Pre-Production Proof or Sample	\$60.00 per logo up to 3 colors. Add \$10.00 for each additional color. Required for specialty inks and vintage soft-hand.
Logo Development or Art Redraw*	\$62.50(V) per hour (\$31.25(V) minimum).
Youth/Toddler	Add \$1.00 per unit for CPSIA tracking labels.
Pockets	Add \$0.50 per placement for print on or above pocket.
Sleeves	For orders under 1,200 sleeve placements, add \$0.50 per placement for print on sleeve.
Blankets	Add \$1.00 minimum per placement.
Jackets	Add \$2.00 minimum per placement.
Folding/Polybagging	Add \$0.70 per unit for folding & polybagging.

ART SERVICE: 2 business days for virtual proof development. Pre-production sample, if required, 5 business days after virtual proof approval.

STANDARD SERVICE: 5 business days after all approvals and blank availability.

PRIORITY SERVICE: Priority service is available with one day for art and two days for production. No pre-pro available. 100% upcharge applies. Service is subject to availability.

MINIMUM: 300 pieces for 4-color process or simulated process.

PRINTING ON POLYESTER & SYNTHETIC FABRICS: Maximum number of colors per logo is 8 colors plus underlay and barrier base which are charged as two additional colors.

SPECIAL PLACEMENTS/OUTERWEAR/NON-APPAREL ITEMS: Special placements, outerwear and some non-apparel items can be printed, higher pricing may apply. All items are subject to factory review. Contact Customer Service for details.

SHORTAGES: Shortage allowance is 1.5% per placement of order quantity, rounded up to the nearest unit. Add 1.5% per placement to order quantity to cover shortage if required. For pricing on exact counts, contact customer service.

SPECIALTY INKS: Metallic Silver, Metallic Gold, Metallic Black Onyx and Crystalina Inks - Screen setup & run charges = two colors. Minimum \$0.30 per piece additional. A pre-production sample is required on all orders. Applicable spec sample charges and additional lead time apply.

VINTAGE SOFT-HAND: Add \$0.20 per placement to screen print run charge. A pre-production sample is required on all orders. Applicable spec sample charges and additional lead time apply.

SPECIALTY INKS

Vantage offers several specialty inks, including clear soft-hand for tonal looks as well as metallic silver, metallic gold and metallic black onyx for more impact. The metallic appearance of metallic silver, metallic gold and metallic black onyx inks may fade with machine washing & drying. For best results, hand-wash and line dry. Additional specialty inks may be available for larger orders.



Metallic Black Onyx



Metallic Gold



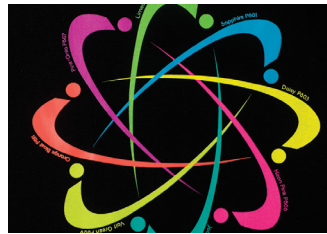
Metallic Silver



Tonal



Crystalina



Neon

VINTAGE SOFT-HAND

This popular technique produces prints with a washed-down appearance and vintage quality, especially when combined with distressed artwork. To achieve the lighter hand, a soft-based additive is incorporated to the ink mixture and the design is printed without the use of an underlay. Exact color matching cannot be achieved with this process. Supply your own artwork or utilize one of our pre-designed name-drop graphics that can be easily customized with a company name or logo. Additional name-drop designs are available upon request.

ART SERVICE: 2 business days for virtual proof development. Pre-production sample, if required, 5 business days after virtual proof approval.

STANDARD SERVICE: 5 business days after all approvals and blank availability.

PRIORITY SERVICE: Priority service is available with one day for art and two days for production. No pre-pro available. 100% upcharge applies. Service is subject to availability.

MINIMUM: 300 pieces for 4-color process or simulated process.

PRINTING ON POLYESTER & SYNTHETIC FABRICS: Maximum number of colors per logo is 8 colors plus underlay and barrier base which are charged as two additional colors.



SHORTAGES: Shortage allowance is 1.5% per placement of order quantity, rounded up to the nearest unit. Add 1.5% per placement to order quantity to cover shortage if required.

SPECIALTY INKS: Metallic Silver, Metallic Gold, Metallic Black Onyx and Crystalina Inks - Screen setup & run charges = two colors. Minimum \$.30 per piece additional.

VINTAGE SOFT-HAND: Add \$.20 per placement to screen print run charge. A pre-production sample is required on all orders.



2021 TONAL INK GHOST COLOR SAMPLES

Ghost is clear ink (primer clear with 3% white ink) leaving a lighter tonal print.



Ghost on Navy



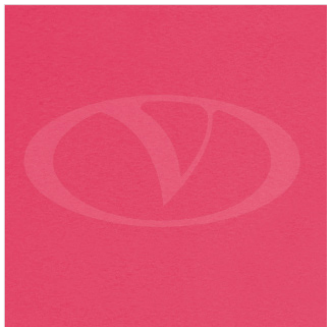
Ghost on Forest



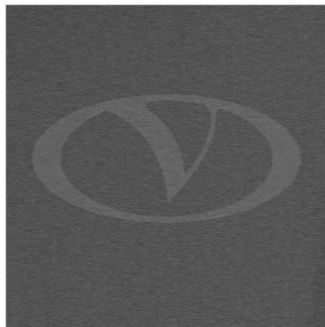
Ghost on Red



Ghost on Black



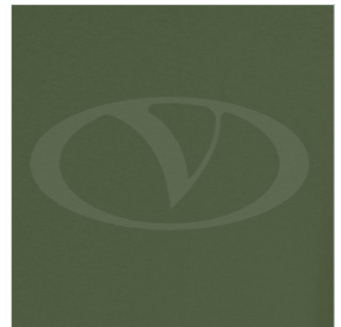
Ghost on Heliconia



Ghost on Charcoal



Ghost on Sand



Ghost on Military Green



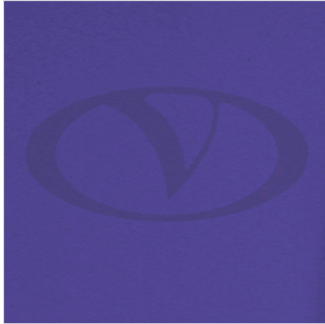
Ghost on Indigo



Ghost on Dark Grey

2021 TONAL INK SMOKE COLOR SAMPLES

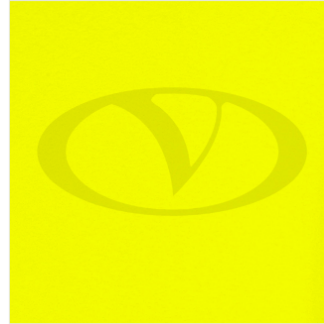
Smoke is clear ink (primer clear with 2% or 3% black ink) leaving a darker tonal print.



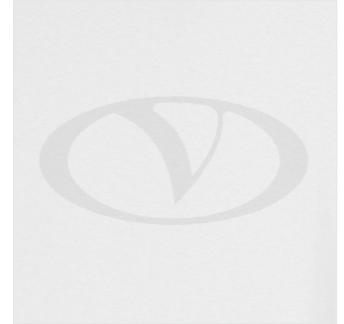
Smoke on Purple



Smoke on Royal



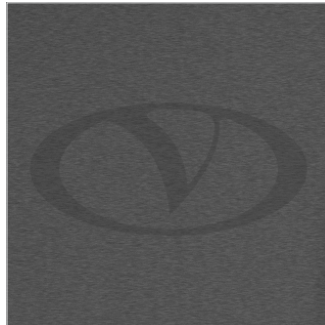
Smoke on Safety Green



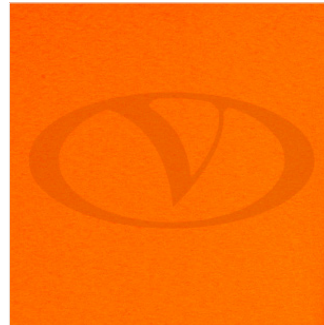
Smoke on White



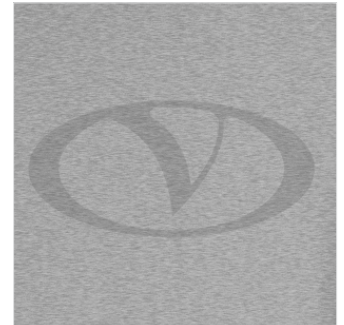
Smoke on Lime



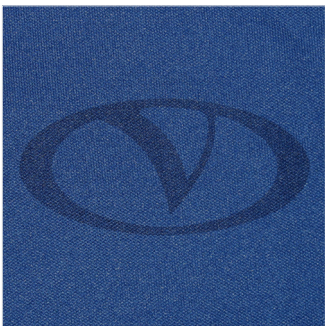
Smoke on Charcoal



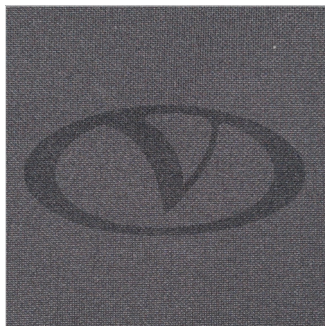
Smoke on Orange



Smoke on Sport Grey



Smoke on Indigo



Smoke on Dark Grey

PRIVATE LABEL OPTIONS

Private labels are a great way to customize a garment to make it your own. Incorporate your company name or logo on the neck label for an exclusive, branded product. Vantage can stock labels for application in small runs.



HEAT SEAL LABELS FOR TAGLESS ITEMS

Cover up label size is 2.25" (w) x .8" (h) on the following styles:

Vansport Polos: 1880, 1881, 1885, 1886, 2420, 2445, 2455, 2460, 2465, 2470, 2471, 2475, 2476, 2495, 2496, 2600, 2601, 2602, 2604, 2795, 2796, 2615, 2940, 8060, 8061, 8065, 8066

Performance Pullovers: 3420, 3421, 3450, 3451, 3405, 3406, 3470, 3471, 8062, 8063

Jackets: 6105, 6106, 7162, 7163, 7370, 7371

Vantage Cotton Shirts & Fleece: 1977, 1978, 2300, 2301, 2320, 2321, 3120, 3121, 3280, 3283, 3285, 3297, 3298, 3340, 3341

Review of artwork will determine final cost and feasibility. For best results, our artists will help translate your logo to accommodate heat transfer labels. Not all logos are suitable for heat transfer labels.

	72-299 pcs	300-599 pcs	600-1199 pcs	1200-2399 pcs	2400-4799 pcs	4800-9599 pcs	9600+ pcs
2-color label (1-color ground + 1-color logo)	\$2.00 each	\$1.50 each	\$1.00	\$0.60	\$0.40	\$0.30	\$0.20
3-color label (1-color ground + 2-color logo)	\$3.00	\$2.50	\$2.00	\$1.60	\$1.40	\$1.30	\$1.20
White is not available as a ground color. The lightest option is Cool Grey 2.							

Minimum: Two-color labels start at 72 pieces with a 12-piece minimum to apply.

Label Production Lead Time: 1 week production after template approval

Application Charge for Private Labels: \$.50 per unit **Application Lead Time:** 2 - 3 days **SourceOne:** No Charge for Application

2-COLOR LABEL EXAMPLES - one color art



3-COLOR LABEL EXAMPLES



WOVEN LABELS

STARTING PRICE: \$900. Customers can also supply their own labels.

MINIMUM: Programs require initial purchase of 1,000 labels. 24-piece application minimum for Vantage branded product

APPLICATION CHARGE FOR PRIVATE LABELS: \$1.00 per unit

APPLICATION LEAD TIME: 2 - 3 days

SOURCEONE: No Charge for Application

PRODUCTION LEAD TIME: 2 weeks for digital sample after template approval, 3-4 weeks production after sample approval



TAGLESS PRINTED LABELS FOR T-SHIRTS

Printed labels are an economic way to private label your t-shirt orders. Labels can be printed in black, white or grey ink. Minimum order is 600 pieces.



PRE-DESIGNED LABEL LAYOUTS

Drop your text or logo into our pre-designed labels. Maximum label size is 2¾" x 2¾". Your logo will be inserted into the layout that best suits the look and style of your existing logo if a label number is not specified upon request.

TAGLESS 01

jetBlue®
MD

100% PRE-SHRUNK COTTON
MADE IN HAITI

Machine wash warm, inside out, with like colors.
Only non-chlorine bleach. Tumble dry medium.
Do not iron. Do not dry clean.

RN55393

TAGLESS 02

MD

100% PRE-SHRUNK COTTON
MADE IN HAITI
Machine wash warm, inside out, with like colors. Only non-chlorine bleach. Tumble dry medium. Do not iron. Do not dry clean.

RN55393

TAGLESS LABELS ARE PRINTED USING BLACK, GREY OR WHITE INK AND WILL BE PRINTED WITHOUT THE USE OF AN UNDERLAY.

MAXIMUM IMPRINT AREA IS 2¾"W X 2¾"H. AVAILABLE ON STYLES GILD4600 AND GILD6400.

SETUP: No additional charges if using our pre-designed layout. Add \$62.50(V) for creative art when requesting a custom layout.

MINIMUM: 600 pieces includes up to 6 size layouts.

PRINT RUN CHARGE (PER PLACEMENT) includes removal of labels.

Quantity	1 Color	2 Color
600	\$1.00	\$1.30

HEAT TRANSFERS (HT)

Heat transfers may be the perfect alternative to screen printing for small-order program runs and multi-color logos. Transfers have a lighter hand and can achieve crisp text and details. We can produce heat transfers using spot-color, 3M™ reflective material or dimensional die-molds.

- new technology allows for crisp text without borders
- cost effective option for large logos or small runs
- popular technique for performance garments



Spot Color



Spot Color



Spot Color



3M™ Silver Reflective

HEAT TRANSFER RUN CHARGE (PER PLACEMENT) Pricing includes garment folding & polybagging.

	12-299	300-599	600-1199	1200-2499
Spot/4 Color Process logos up to up to 5"x5"	\$6.70	\$5.70	\$5.20	\$4.90
3M™ Silver Reflective up to 5"x5" (24 piece min)	\$8.70	\$7.70	\$7.20	\$6.90

FOR ORDERS OF 2500+ PIECES, CONTACT CUSTOMER SERVICE FOR A QUOTE

SETUP: 3 business days for virtual proof approval. \$62.50(V) per logo. Pre-production sample, if required, 5 business days after virtual proof approval.

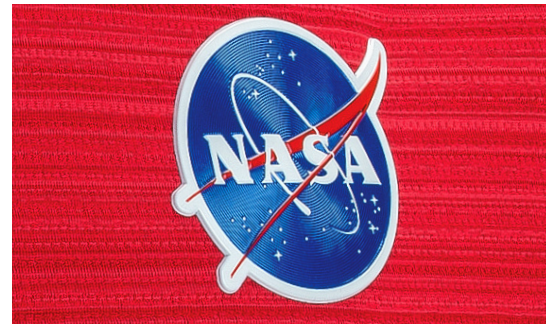
MINIMUM: 12 pieces per logo/24 pieces for reflective. Add \$200.00 per logo for orders less than 12 pieces.

STANDARD LEAD TIME: 5 business days after all approvals.

DIE-MOLD TRANSFERS (DMT)

An upscale option for adding texture and dimension to brand logos. Great on performance garments or for larger logos with lots of detail. Die-mold transfers can be applied to garments labeled for Die-Mold Transfer (DMT) decoration. Not available on caps.

Allow 2 weeks for sample and 3-4 weeks for transfer production.
Rush services are not available.



LARGE QUANTITY ORDERS - Applied all at once

- Minimum 300 pcs.
 - Up to 6 square inches
 - Set-up \$300 (covers mold set-up and samples)
- * After sample approval, we would require a purchase order for 300 garments at Level 2 run charges.

Decoration Run Charge for Large Quantity Orders: (per garment)

300 - 599	600 - 1199	1200 - 2499
\$7.70	\$7.20	\$6.90

PROGRAM ORDERS - Allows you to stock the transfers and apply to smaller orders.

- Up to 6 square inches
- Set-up starts at \$500.00 (covers mold set-up, samples, and production of 300 transfers at Level 1 run charges.)
- For quantities above 300 pcs, contact your customer service rep

Decoration Run Charge for Program Orders: (per garment)

12 - 299	300 - 599	600 - 1199	1200 - 2499
\$6.70	\$5.70	\$5.20	\$4.90

IN-HOUSE CUSTOM OPTIONS CORD-INATE FLEECE PROGRAM

Customize our basic fleece with your corporate logo colors by adding a contrasting Cord-inate drawstring pull. Choose from 17 stock Cord-inate colors and coordinate your drawstring color with your embroidered, screen printed or appliqué embellishment for an exciting custom look!



MINIMUM: 24 pieces per style

PRODUCTION CHARGE: \$2.00 per unit

APPLICATION LEAD TIME: 2-3 days

AVAILABLE CORD-INATE COLORS: Deep Maroon (DMR), Red (RED), Orange (ORG), Gold (GLD), Vegas Gold (VGS), Citron (CIT), Dark Forest (DFR), Navy (NVY), Royal (ROY), Carolina Blue (CLB), Purple (PUR), Berry Pink (BPK), Pink (PNK), White (WHT), Sport Grey (SPG), Black (BLK), Black/White Checker (BLKWH)



When applying one of these in-house services to your order, be sure to call out the specific service on your purchase order.

IN-HOUSE CUSTOM OPTIONS VARSITY “ADDITION”

Design a special edition fleece by adding varsity stripes at the sleeve. For an upscale modern prep look, we recommend using our Premium Cotton Fleece Collection. Double-stripe design can be selected in one color from our stock color options.



We recommend adding varsity stripes to the following styles: 3280, 3283, 3285, 3287, 3275, 3271, 3297, 3298, 9175, GILD1800, GILD1860

MINIMUM: 24 pieces per style

PRODUCTION CHARGE: \$10.00 per garment for single sleeve placement, \$20.00 per garment for double sleeve placement

APPLICATION LEAD TIME: 2-3 days

STRIPE COLORS (100% POLY GROSGRAIN): White, Natural, Deep Maroon, Vegas Gold, Orange, Red, Purple, Royal, Berry Pink, Navy, Black



When applying one of these in-house services to your order, be sure to call out the specific service on your purchase order. Contact customer service for pricing on orders for 150 pieces or more.

IN-HOUSE CUSTOM OPTIONS SHORTEN THE SLEEVES



With our Shorten-A-Sleeve design service, you can change most in-stock button-down shirts and pullover fleece garment hoodies from long to short sleeves.

MINIMUM: 24 pieces per style/per color

PRODUCTION CHARGE: \$4.00 per garment

LEAD TIME: 2 - 3 days

NOT AVAILABLE FOR NO-IRON STYLES.

CREATE A COMBO PACK

Combine our caps and t-shirts or caps and polos to create a variety of unique combo packs. Bands are stocked blank or printed with the Vantage logo in blue with white text or white with blue text.

MINIMUM: 24 packs per order

PRODUCTION CHARGE: Add \$1.50 per set for packaging.

Includes stock Vantage-branded or blank band in Blue or White.

PACKAGING LEAD TIME: 1 day for up to 200 packs



When applying one of these in-house services to your order, be sure to call out the specific service on your purchase order.

EXTERNAL WOVEN LABELS

2021 STAT SHEETS



Woven label decoration is a great solution for detailed logos or retail-looking external branding. Available in a variety of die-cut and tab shapes for your chest, hem, back yoke or cuff placements. External labels can be applied to garments labeled for Embroidery (EMB) decoration.

MINIMUM: 300 pieces (up to 4" sq. inches.)

LEAD TIME: Allow 2 weeks for sample and 3-4 weeks for label production.

SETUP: \$62.50(V)



DECORATION PRICING (per garment, up to 4" sq. inches)

300-599	600-1199
\$7.70	\$7.20

HI-DEF DIGITAL PRINTING [DP]

2021 STAT SHEETS

Get vibrant, multi-color prints starting at just 1 piece.

- State-of-the-art equipment produces vibrant prints with unprecedented clarity
- Eco-friendly, water-based inks
- Print without the screen/setup charges associated with traditional screen printing
- Great for photo prints and individual customization



NO LIMIT TO THE NUMBER OF DESIGN COLORS
(prints will be close to, but not exact pms matches)

0290 VANTAGE HI-DEF T-SHIRT

Lightweight, semi-fitted tee is made of 100% cotton, 4½ oz. jersey knit body, preshrunk. S-3XL. *Fiber content on heather shades is 65% polyester/35% cotton. Sport Grey is 90% cotton/10% polyester.

0291 WOMEN'S HI-DEF T-SHIRT

Fitted fashion tee is made of 100% cotton, 4½ oz. jersey knit body, preshrunk. S-3XL. *Fiber content on heather shades is 65% polyester/35% cotton. Sport Grey is 90% cotton/10% polyester. S-3XL (fitted), Heather Royal up to 2XL

COLORS: Sport Grey (SPG), Heather Purple (HPR), Navy (NVY), Heather Navy (HNV - men's only), Royal (ROY), Heather Royal (HRO), Heather Irish Green (HIG - men's only), White (WHT), Black (BLK), Dark Heather (DHR), Red (RED)



NLEV3600 NEXT LEVEL COTTON CREWNECK TEE

100% combed ring-spun cotton, 4.3 oz., 1"x1" baby rib collar, even-hem sleeves and bottom hem. S-3XL.

COLORS: Black (BLK), Midnight Navy (MNV), Royal (ROY), Red (RED), Classic Orange (CSO), Heavy Metal (HMT), Maroon (MRN), Purple Rush (PRU), White (WHT)



Pricing includes t-shirt, print, and individual folding and polybagging.

1-72 pcs	White	Colors
0290/91 w/Small Print (up to 5" x 5")	\$16.70	\$23.70
0290/91 w/Large Print (up to 13" x 15")	\$20.90	\$26.60
NLEV3600 w/Small Print (up to 5" x 5")	\$18.80	\$24.50
NLEV3600 w/Large Print (up to 13" x 15")	\$23.00	\$28.70
Additional Small Print	\$10.00	\$14.20
Additional Large Print	\$14.20	\$18.40

Prices through size XL. For white, add \$2.00 for 2XL & 3XL.

For color and heather t-shirts, add \$3.00 for 2XL & 3XL.

SETUP: 2 days standard. \$31.50(V) for new logo set-up includes an e-proof. Orders over 12 pieces require a pre-production sample approval. Applicable print and garment charges, and additional lead time apply.

ARTWORK REQUIREMENT: High resolution .PNG file with a transparent background (minimum 300 dpi/maximum 1200 dpi)

PRODUCTION LEAD TIME: 5 business days after all approvals

AVAILABLE PLACEMENTS:

left/right chest, back yoke (small print)

full chest/full back, center chest (large print)

Hi-Def Digital Printing is only available on Vantage styles 0290, 0291 and NLEV3600.

**13-TIME
WINNER!**



**DECORATED
APPAREL**